



KAPCI
COATINGS

For professional use only

Issue: March 2017

Kapci 255 NC Paint

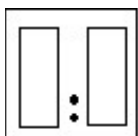
Product description

Kapci 255 is a high gloss topcoat based on nitrocellulose resins. It delivers very fast drying and good coverage. It is used for partial repairs both indoor and outdoor. The product is not recommended for whole car repair.

Substrates

Kapci 255 topcoat can be applied over old paints in solid conditions, NC putties, and 1K and 2K fillers. The surface should be properly prepared and degreased prior to painting.

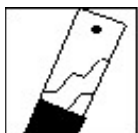
Application



Mixing ratio by volume:

100:100
(1:1)

100% Kapci 255 NC Paint
100% Kapci 525 NC thinner

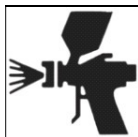


Use mixing ruler



Application viscosity:

18-20 s (F4/20°C)



Spraygun tips:

1.3-1.4 mm

Conventional:

3.0-3.5 bar/45-50 psi at the air inlet

HVLP:

2 bar/30 psi at the air inlet

Refer to the spray gun manufacturer's recommendation.

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets (MSDS)

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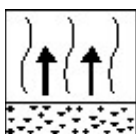
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Number of coats:

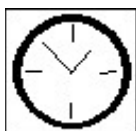
Apply 2-3 single coats (apply until reach opacity)

Total dry film thickness 40-50 microns



Flash off time:

3- 5 min between coats



Drying time:

Dry to handle: 30 min/20°C

Health and Safety

1. For full Health and Safety information, refer to the Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.

IMPORTANT NOTE: These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.

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