



**KAPCI**  
COATINGS

## Car Refinish System

# Kapci Hardeners

## Product description

Kapci Hardeners are polyisocyanate based hardeners for 2K products. They are especially designed for Kapci 2K acrylic paints, Kapci MS and HS clearcoats, Kapci 2K MS and HS fillers, and Kapci 2K sealers. Having more kind of hardeners means that all painting conditions can be optimized and reliable application can be achieved.

## Products

| EXTRA FAST HARDENERS |  |
|----------------------|--|
| <b>Kapci 653</b>     | Suitable for spot and partial respray at low temperature.        |
| FAST HARDENERS       |  |
| <b>Kapci 652</b>     | Suitable for partial and medium size respray at low temperature. |
| <b>Kapci 6023</b>    |  |
| <b>Kapci 6033</b>    |  |
| <b>Kapci 6054</b>    |  |
| <b>Kapci 6073</b>    | Suitable for spot and partial respray at low temperature.        |
| NORMAL HARDENERS     |  |
| <b>Kapci 651</b>     | Suitable for partial and medium size respray at low temperature. |
| <b>Kapci 6025</b>    |  |
| <b>Kapci 6035</b>    |  |
| <b>Kapci 6055</b>    |  |
| <b>Kapci 662</b>     |  |
| <b>Kapci 665</b>     |  |
| <b>Kapci 6075</b>    | Suitable for spot and partial respray at low temperature.        |
| SLOW HARDENERS       |  |
| Kapci 656            | Suitable for partial and complete respray at high temperature.   |
| Kapci 6027           |  |
| Kapci 6037           |  |
| Kapci 6056           |  |

## Choice of hardeners

The recommendations below are for guidance only. Please refer to TDSs of the respective 2K products for more detailed information about the selection of the hardeners.

| Hardeners               | EXTRA FAST                | FAST  | NORMAL  | SLOW                      |
|-------------------------|---------------------------|---|---|---------------------------|
|                         | 653                       | 652/6023/6033/6054/*6073                        | 651/6025/6035/<br>6055/662/665/*6075            | 656/6027/6037/6056        |
| <b>Complete respray</b> | Unsuitable                | Unsuitable                                      | Suitable (*6075 unsuitable)                     | Suitable                  |
| <b>Partial repair</b>   | Suitable                  | Suitable  | Suitable  | Not particularly suitable |
| <b>15°C - 20°C</b>      | Suitable                  | Suitable  | Suitable  | Unsuitable                |
| <b>20°C- 25°C</b>       | Not particularly suitable | Suitable  | Suitable  | Not particularly suitable |
| <b>&gt; 30°C</b>        | Unsuitable                | Not particularly suitable<br>(*6073 unsuitable) | Not particularly suitable<br>(*6075 unsuitable) | Suitable                  |
| <b>&gt; 35°C</b>        | Unsuitable                | Unsuitable                                      | Not particularly suitable                       | Suitable                  |

## General notes

1. After use, seal containers immediately.
2. Do NOT store hardeners in dump conditions.

## Health and Safety

1. For full Health and Safety information, refer to the Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.

### IMPORTANT NOTE:

These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.